# Deoxidation chemical compound for Copper tube brazing

### **TOYO CLEAN COPPER!!**

Spraying this CLEAN COPPER into copper tubes prevents them from oxidation and keeps clean surface.





US Patent No.6053396

Japanese Patent No.3231009 Top: Without TOYO Clean Copper---shows oxidized scales which damage refrigerant cycle.

Bottom: With TOYO Clean Copper---shows clean surface and no damage for refrigerant cycle.

## Superior quality deoxidation spray for copper tube brazing

To prevent oxidation at inside of tubes while brazing, CLEAN COPPER has following advantages than nitrogen gas.

1: Easy handling and carry around

2: Save labor works dramatically

3: Can use for any refrigerant

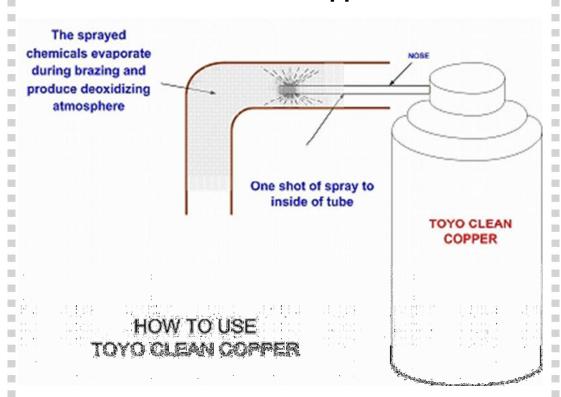
4: No need to clean pipe after use

Example of application

1: While place refrigerant gas piping at construction site for commercial, residential air conditioner.

2: Air conditioner or Refrigerator assemble factory.

#### Recommended method of application



### Method of application

- 1: Clean well inside of the joint to be brazed
- 2: Shake well TOYO CLEAN COPPER before use
- 3: Seal end of the tube.

4: Spray the TOYO CLEAN COPPER inside tube from other end.

5: Seal both ends before brazing

6: Keep seals until cool down (At least 1min)

7: When open seals, white smoke will be out. It is not toxic gas for human

How many times need to spray

1/4"-5/8" : 1push

3/4" : 2push

7/8"-1" : 3push

1-1/8" : 4 push

1-1/4" : 5push

1-3/8" : 6push

1-1/2" : 7push

1-5/8" : 8push.